

ABSTRACT OF THE DISCLOSURE

[00025] A locator stud including a radial flange portion having an end face and an axial generally conical recess opening through the end face and a cylindrical shank integral with and extending from the radial flange. The radial flange 5 includes a frustoconical surface adjacent the annular end face and a polygonal surface having radial projections extending from the corners preventing rotation following installation. The method of attachment includes forming a configured opening in a panel having an internal diameter less than the radial flange portion, driving the radial flange portion into the opening in the panel and driving a die member into the 10 generally conical recess, deforming the end of the radial flange portion into the panel opening forming a secure assembly.